

## **ABSTRACT**

5      Provided is a method for making ceramic spheres. A pair of rollers and a core drill with a stopper are employed to perform the method of the present invention. The rotating core drill in cooperation with the rollers machines a cylinder-shaped ceramic core to make a ceramic sphere. The rotating core drill continuously machines the ceramic sphere in cooperation with the rollers to obtain a ceramic real sphere, while the stopper of the core drill prevents the ceramic sphere from moving upward.